

7243



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18603-1
Job Sheet 179600



Part No: RBT18603-1

Job Qty: 8 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 8/14/18

Created By: Logan David

Type: SOLD

Description:

Note: RBT18603 REV.H IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/14/18	8/14/18	0.00	0.00	Start Up Machining-4		JB 18-10-03
120	CNC Lathe	8 pcs	8/14/18	8/14/18	0.50	4.00	MORI SL-154		JB 18-10-03
130	QC	8 pcs	8/14/18	8/14/18	0.00	0.00	QC2 Machining-5		JB 18-10-03
140	QC	8 pcs	8/14/18	8/14/18	0.00	0.00	QC8 Machining-5		JB 18-10-03
150	Outsource	8 pcs	8/14/18	8/14/18			GRO002-VC	10	OCT 05 2018
160	Packaging	8 pcs	8/14/18	8/14/18	0.00	0.00	Packaging2		OCT 05 2018
170	QC	8 pcs	8/14/18	8/14/18	0.00	0.00	QC6		OCT 05 2018
180	Packaging	8 pcs	8/14/18	8/14/18	0.00	0.00	Packaging3-2		OCT 05 2018
190	QC21-SA	8 Ea	8/14/18	8/14/18	0.00	0.00	QC21		OCT 05 2018

Part Op 120 - 1-Machine as per folio FB822 FOLIO REV: _____ DWG REV: _____ 2-Deburr
Descriptions: 150 - -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R1.250	1144 Steel Proof Round Bar 1.250"	2.0800 ft (.26 ea)	90-Start up Operation	5039967

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R1.250	2	17	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S115573



Part: RBT18603-1

Job No: 179600

Serial No/Batch: S115573

Revision: H

Inspector:

Exp Date:

Instructions:

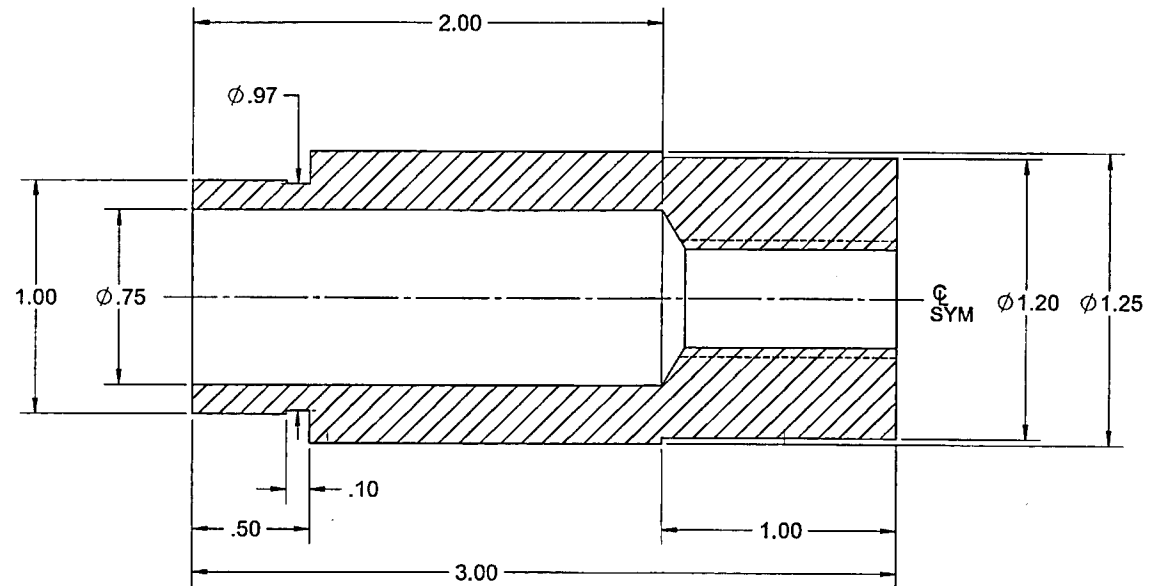
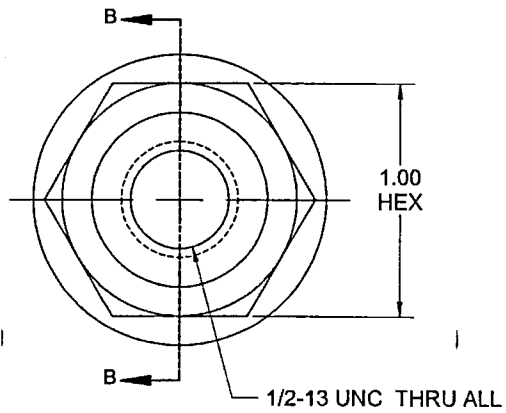
Date: 10/03/18

ations

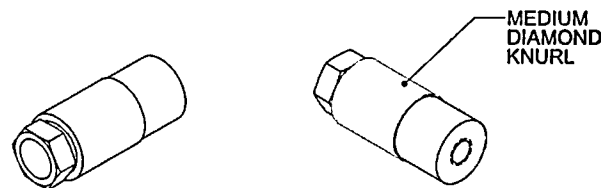
not be found.

Plex 8/1/18 9:02 AM dart.logan.david

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
H	TEMPLATE UPDATED, VIEW B-B ADDED FOR CLARITY, YELLOW ZINC CHANGED TO BLACK OXIDE	17-811	18.1.8	VM	ML



SECTION B-B



RBT18603-1 HANDLE

- NOTES:
- 1) MATERIAL: AISI 1144 STRESSPROOF
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE
 - 4) SPEC: MIL-C-13924, CLASS 1; MIL-C-16173 GRADE 4
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE	
Newbury, Ontario, Canada	
TITLE HANDLE	
PART NO. RBT18603-1	REV H
TOOL NO. RBT18603	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE	
DESIGNED BY: VM 18/01/08	TOLERANCES: XX ± .005 FRACTIONS 2/16
DRAWN BY: VM 01/08/2018	XX ± .01 ANGLES 2.3°
CHECKED BY: VM 01/08/2018	XX ± .1 SURFACE 125
MFG REVIEW BY: DD 01/08/2018	SCALE: NTS SHEET 2 OF 8
APPROVED BY: ML 01/09/2018	COPYRIGHT © 2017 BY DART AEROSPACE LTD
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041262**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041262

PO Date: 10/4/18

Due Date: 10/11/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1			rbt18603-1	OUTSIDE SERVICES	Handle -Issue PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	71400-186-0000	10/11/18	1 pcs	0 pcs	1 pcs	\$45.00/pcs	\$45.00
2			rbt19603-3	OUTSIDE SERVICES	Modified Rod -Issue PO -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C- 16173 GRADE 4 -Certificate of Conformity is required	Firmed	71400-186-0000	10/11/18	1 pcs	0 pcs	1 pcs	\$45.00/pcs	\$45.00
Grand Total:												\$90.00	

Order Notes

Plex 10/4/18 2:25 PM dart.lavoie.chantal

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Att: Patrick Lussier

Shipment No: 24101
Shipment Date: 05-Oct-2018
Ship Via: Pick up at METEC
Order Number: 3073
Order Date: 10/04/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041262 ✓
Terms: Net 30 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	1	1	0	0	LOT	BLACK OXIDE TREATMENT BLACK OXIDE Part # RBT18603-1 QTY : 1 ✓ Part # RBT18603-3 QTY : 1 ✓		3073-01

DAS
38
9-89

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 Att: Patrick Lussier